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TECHNICAL INFORMATION

METALLIC ENAMELS

PRODUCT DESCRIPTION:	METALLIC ENAMELS based on synthetic alkyd binders, metallic pigments in combination with inorganic pigments, organic solvents and different additives, which enable a good adhesion and elasticity of the enamels.
FIELD OF USE:	Metallic enamels protect metal objects, lead sheets, roof gutters, industrial constructions, metal fences, felloes...
SURFACE PREPARATION:	The surface must be dry, without greasy and dust-spots. Below 5°C enamels should not be applied.
PAINT PREPARATION:	Enamels can be diluted with ALKIDKOLOR DILUENT ; every dilution makes the protective coat thinner.
APPLICATION:	All coatings are applied twice over the anticorrosion protective paint by brush, roller or spattering.
THEORETICAL COVERAGE:	Theoretical application rate is 0,1l/m ² for one layer.
DUST DRY:	3 hours
DRY ON CONTACT:	6 hours
NEXT LAYER:	Recoating is possible after 24 hours above 15°C (drying time is longer below that temperature).
PHYSICAL PROPERTIES:	
COLOR SHADES:	Golden, oxide copper, silver, brown, green.
DENSITY:	0,95 -1,1 g/ml (20°C)
SOLID VALUE:	52 ± 2%
VISCOSITY:	65 - 75 s (F4 mm 20°C)
THINNING AND CLEANING:	ALKIDKOLOR DILUENT
PACKAGING:	0,25l, 0,9l, 5l, 25l
WAREHOUSING:	At least 12 months in originally sealed and undamaged packaging, in a dry and well ventilated place.
NOTE:	Below 5°C enamels should not be applied.

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