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TECHNICAL INFORMATION

STARKOLOR

PRODUCT DESCRIPTION:	STARKOLOR ENAMEL paint made up of modified synthetic binders and solvents, and other additives for a good adhesive strength. It excels in high coverage and is produced in RAL colors (customer choice) STARKOLOR ENAMELS can soften the slow-fastening foundation coating; therefore coatings on the same basis are used for anticorrosive protection.
FIELD OF USE:	STARKOLOR covering enamels are fast-drying enamels, weathering resistant and used for a very good protection of agricultural machines, other machines and iron constructions.
SURFACE PREPARATION:	The surface must be dry, without greasy and dust marks.
PAINT PREPARATION:	It is diluted with SHOP PRIMER DILUENT up to appropriate viscosity for spraying.
APPLICATION:	It is as a rule applied by airless apparatus without or with minimal dilution to reach the dry coat thickness 40 μ for one coat. It can be also applied by brush, roller or spattering.
THEORETICAL COVERAGE:	Theoretical application rate is 120g/m ² for a dry film thickness 60 μ m.
DUST DRY:	30 minutes
DRY ON CONTACT:	60 minutes
NEXT LAYER:	6 hours
ACCELERATED DRYING:	30 minutes at 80°C
PHYSICAL PROPERTIES:	
COLOR SHADES:	in RAL or NCS color tones
ODOUR:	Typical aromatic
DENSITY:	1,0 - 1,15 g/ml (20°C) – dependent on shades
SOLID VALUE:	cca 56% – dependent on shades
VISCOSITY:	cca 90s F4 (20°C)
THINNING AND CLEANING:	SHOP PRIMER DILUENT
PACKAGING:	1-25 l/kg (dependent on shades)
WAREHOUSING:	At least 12 months in originally sealed and undamaged packaging, in a dry and well ventilated place.
NOTE:	

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